

Date: Thursday, 19/02/2009 1:59:34 PM
 User: Julie Dawson

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services			Drawing Name	: BUSHING		
Job Number	: 45914			Part Number	: D2618		
Estimate Number	: 10897			Drawing Number	: D2618 REV B1		
P.O. Number	:			Project Number	: N/A		
This Issue	: 19/02/2009 S.O. No. :			Drawing Revision	: B1		
Prsht Rev.	: NC			Material	: N/A		
First Issue	: / / Type : MACHINED PARTS			Due Date	: 03/03/2009 Qty: 100 Um: Each		
Previous Run	: 45392						
Written By	:						
Checked & Approved By	: <u>JUL 09.02.19</u>						
Comment	: Est Rev:F Re-format 05-11-22 JLM						

Additional Product

Job Number:	
Seq. #:	Machine Or Operation:
1.0	MDELRINR0750
	
Comment:	Qty.: 0.2709 f(s)/Unit Total : 27.0900 f(s) Delrin Round Bar .75" black
Batch:	<u>7110962</u> <u>09/03/01</u> (131)
2.0	HARDINGE
	
Comment:	HARDINGE CNC LATHE SMALL
	
1-Turn as per Folio FA195 & Dwg D2618.	
2-Deburr	<u>09/03/01</u> (131)
3.0	QC2
	
Comment:	INSPECT PARTS AS THEY COME OFF MACHINE
	
4.0	QC8
	
Comment:	SECOND CHECK
	
5.0	PACKAGING 1
	
Comment:	PACKAGING RESOURCE #1
Identify and Stock	
Location:	<u>39</u> <u>9/3/3</u> <u>SQ</u>

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BUSHING

Job Number: 45914

Part Number: D2618

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 09-03-04 JJ

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	W5914
Description: Bushing	Part Number:	D2618
Inspection Dwg: D2618	Rev: B1	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Measured by:	<i>gml</i>	Audited by:	<i>J.F.</i>	Prototype Approval:	N/A
Date:	09/02/28	Date:	04/03/03	Date:	N/A

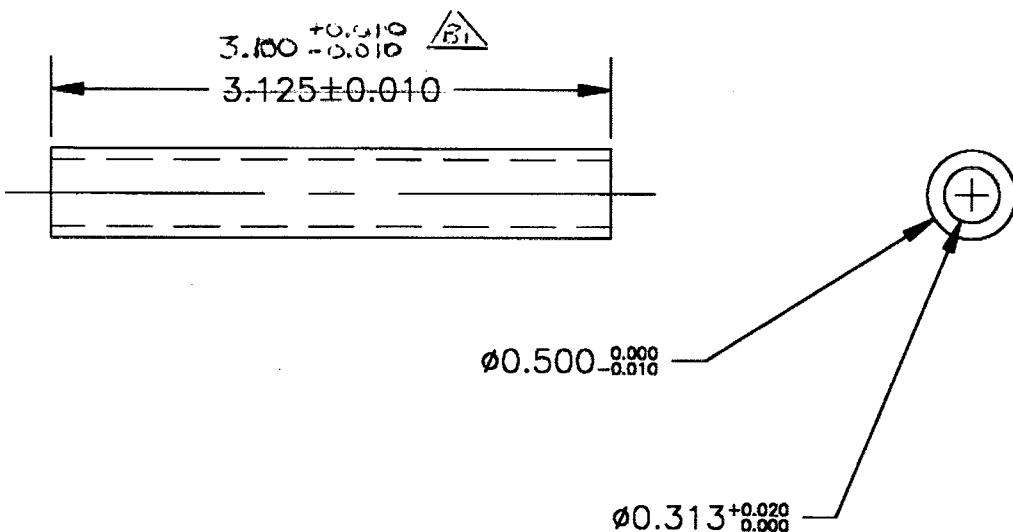
Rev	Date	Change	Revised by	Approved
A	04.08.26	New Issue	KJ/JLM	
B	04.09.10	Changed tolerance for Ø0.500	KJ/JLM	

DART

DESIGN BW	DRAWN BY KE	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA
CHECKED BW	APPROVED BW	DRAWING NO. D2618
DATE 96:10:30		REV. B SHEET 1 OF 1
		TITLE SCALE BUSHING 1:1
B	97.05.09	3.125 WAS 1.625, .313 WAS .375
81	49.44	04.06.03 CHANGE DIM FOR BETTER FIT

RELEASED

97/05/13 DS



MATERIAL: DELRIN OR TEFLON OR NYLON

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 45914